# GardaRecycled Print

## Description:

2-side coated recycled paper with a natural shade and high opacity, FSC®C011032 Recycled credit. GardaRecycled Print is made from 100% recycled pulp source with criteria of absolute environmental respect.
High-quality paper with excellent print performance for both black-and-white text and colour images.  Suitable and tested on leading digital inkjet presses.

Available in sheets and reels

## End uses:

Brochures, Catalogues, Books, Direct mail, Folders, Magazines

## Print methods:

Laser/Dry toner, Offset, Inkjet

## Certificates:

- Paper Profile Garda
- Paper Profile GardaRecycled Print
- Paper Profile Creator - Cartiere del Garda
- FSC Chain of Custody (multisite)
- REACH regulation Lecta
- ISO 14001  Environment
- ISO 50001 Energy Efficiency
- ISO 9001 Quality
- ISO 45001  Health and Safety - Lecta

For applications that require specific certifications or approvals, please contact our sales teams.

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## Technical specifications

| Property | Test Method | Unit | Tolerance | 115 | 130 | 150 | 170 |
|---|---|---|---|---|---|---|---|
| Whiteness D65/10° | ISO 11475 | CIE | ±3 | 82 | 82 | 82 | 82 |
| Substance | ISO 536<br>TAPPI T410 | g/m&sup2 | ±4% | 115 | 130 | 150 | 170 |
| Thickness | ISO 534<br>TAPPI T411 | µm | ±4% | 112 | 127 | 148 | 170 |
| Bulk | ISO 534<br>TAPPI T411 | cm&sup3/g | - | - | 0.97 | 0.98 | 0.99 |
| Opacity | ISO 2471<br>TAPPI T519 | % | -2.0 | 98 | 99 | - | - |
| Paper gloss | ISO 8254-1<br>TAPPI T480 | % | ±5 | 15 | 15 | 15 | 15 |
| Parker roughness | ISO 8791-4<br>TAPPI T555 | µm | ≤1.30*STD | 3.5 | 3.5 | 3.5 | 3.5 |
| Relative humidity | TAPPI T502 | % | ±7 | 50 | 50 | 50 | 50 |

**Storage recommendations**

Ideally, the paper should be stocked in pressrooms conditioned to 50% (±5) relative humidity and 23ºC (±2) temperature.

In any case, extremes of temperature and humidity must be avoided. The technical properties of the product are guaranteed for 12 months after the production date.

Values are subject to change without notice.

Last update: 04/07/2026